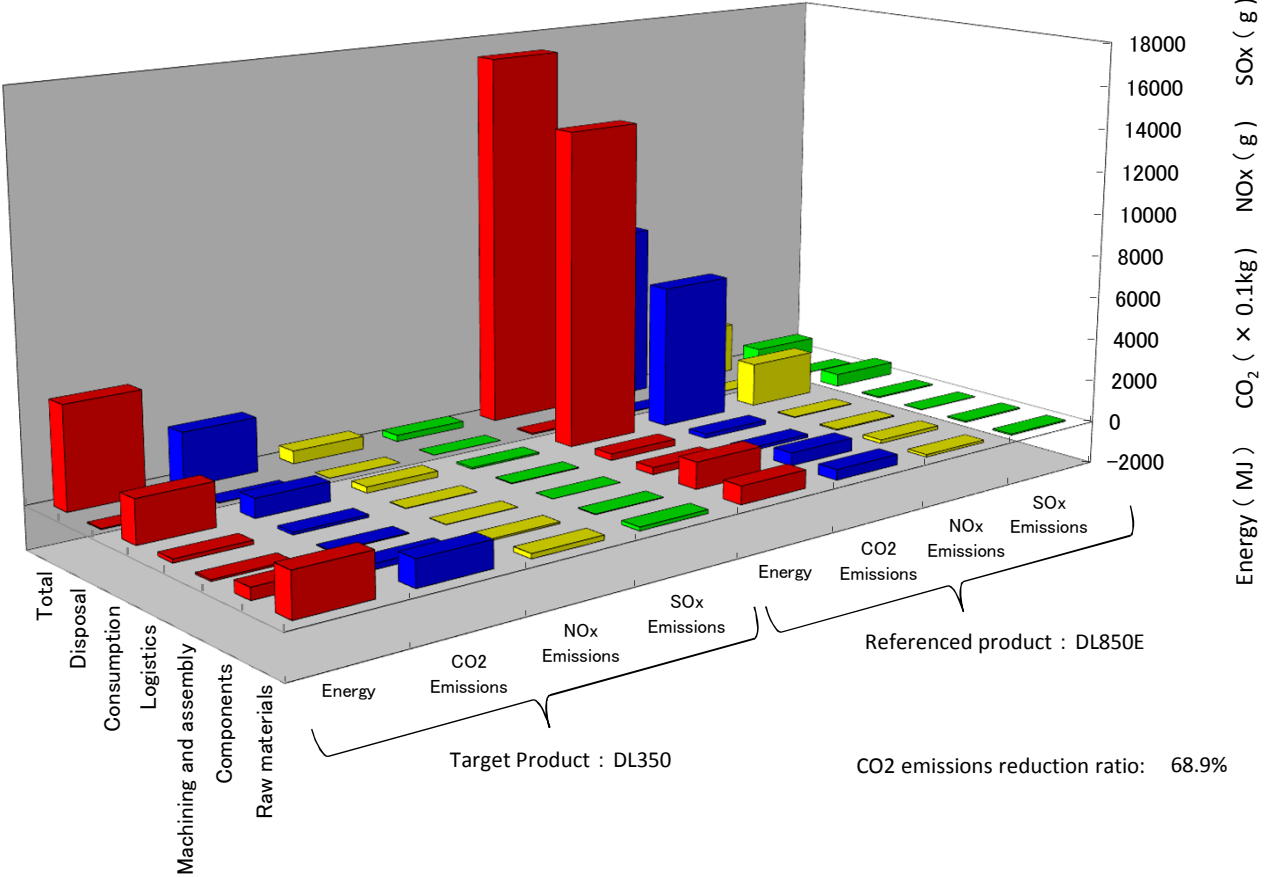


Results of Life Cycle Assessment <DL350>



CO2 emissions reduction ratio: 68.9%

	Target Product: DL350				Referenced product: DL850E			
	Energy	CO ₂ Emissions	NO _x Emissions	SO _x Emissions	Energy	CO ₂ Emissions	NO _x Emissions	SO _x Emissions
	MJ	kg	g	g	MJ	kg	g	g
Raw materials	1,984.3	121.5	221.8	169.5	833.8	48.0	111.9	56.0
Components	536.5	25.6	71.6	23.2	1,232.9	59.1	163.8	54.0
Machining and assembly	75.4	3.4	10.5	2.8	326.1	14.5	45.3	12.0
Logistics	173.8	11.6	16.2	28.1	301.7	20.1	29.0	48.1
Consumption	1,988.2	88.6	275.9	73.2	14,551.6	658.3	2,018.1	594.9
Disposal	-40.5	-2.2	-5.4	-2.8	-53.2	-2.4	-8.0	-4.8
Total	4,717.8	248.5	590.6	294.0	17,193.0	797.8	2,360.0	760.3
Reduction ratio	72.6%	68.9%	75.0%	61.3%				

Note: Value of the referenced product is calculated based on the functional factor. Functional factor: 1